

## **S5 Programming (S5-BAS)**

### **Course Detail**

1. The Simatic S5 System Overview
2. PLC Structure and Addressing
3. Symbolic Addressing
4. LAD,CSF and STL Language
5. Basic and Digital Operations
6. Using Functions Blocks (FB) and Program Blocks (PB)
7. Jump Functions
8. Storing Process Data in Data Blocks

**ระยะเวลาการอบรม : 4 วัน**